

## SKB 3i Series Panel Mount Clip Installation Kit Installation kit part number: 3i-PMCK



Items included in kit:

- 8 each panel mount clips with threaded inserts and O-ring seals
- 16 mounting screws
- Drill guide
- #18 drill bit

Tools required to complete installation:

- #2 philips screwdriver
- Drill motor

Installation steps:

1. Decide on mounting location of the clips by either marking the exterior of the case, or using a molded rib on the underside of the case flange. The drill guide has a centerline mark if you are trying to index using marks on the case.
2. Place drill guide under the flange on the exterior of the case and line up in correct position. Note that the drill guide is designed so that if the legs of the guide touch the underside of the flange the interior panel will be approximately 3/16" below the split line of the case, based on a panel thickness of 0.050".
3. Drill mounting holes using the drill guide and the #18 size drill that is supplied with the kit.
4. Place the mounting screw through the hole and line up the mounting clip (making sure that the O-ring seal is in place) and tighten the screw hand tight. Repeat this procedure for the number of mounting clips that you have decided to install.



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